

WHAT IS CLAIMED IS:

1. A lithographic printing method of performing lithographic printing by supplying emulsion ink to a lithographic printing plate via a form roller, comprising the steps of:
  - supplying the emulsion ink to the form roller; and
  - disrupting emulsion on the form roller, with a degree of the emulsion's disruption being changed before and after a start of printing.
2. The method according to claim 1, wherein the degree of the emulsion's disruption is changed such that the degree after the start of printing is smaller than that before the start of printing.
3. The method according to claim 1, wherein the degree of the emulsion's disruption is changed such that the degree after the start of printing is greater than that before the start of printing.
4. An ink supplying apparatus for supplying emulsion ink to a lithographic printing plate via a form roller, comprising the form roller from which emulsion ink is

supplied, an emulsion disruptor for disrupting emulsion in the emulsion ink on the form roller, and emulsion's disruption controller by which a degree of disruption of the emulsion by the emulsion disruptor is changed before and after a start of printing.

5. A printing press comprising the ink supplying apparatus according to claim 4.